Quality Control

Memo

November-07-12 8:09:03 AM Item ID: D350-567-115 Accept \*N900040100\* Setup Start **Revision ID:** Item Name: Interior Floor Window 06/11/2012 Start Qty: 4.00 04/12/2012 Req'd Qty: 4.00 **Start Date: Cust Item ID: Required Date:** 04/12/2012 **Customer:** Reference: Run Process Plan: ML5 Date: 12-11-07 Tooling: Approvals: \_\_ Date: \_\_\_\_ SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Reject Tool ID Reject Insp. Tool # Plan Accept Work Center ID Description **Run Hours** Qty Qty Code Number Stamp **Draw Nbr Revision Nbr** IIN-D350-567 Rev D 100 0.00 DOCUMENT CONTROL \*100\* DC Memo Document Control Photocopy bluefile and create labels per PPP D350-567-115 110 Pick Kit 0.00 \*110\* Packaging 0.00 Memo Packaging 120 QC4-100% Inspect kits for completeness 0.00 \*120\* QC 0.00

	Ï							DQA:	Date:	
NCR: Ye	s / No			WORK ORDER NON-	CONFOR	MANCE / UPE		QA Closed:	Date:	*
Work Order:				DISPOSITION			AGAINST DE	PARTMENT	PROCESS	<b>.</b>
Part No				Rework Scrap	I	Skid-tube Machining	Crosstube Small Fab		Water Jet d. Eng. Coor	Engineering Quality
NCR No	i			Use-as-is Work Order Update	Therr	noforming	Finishing Composite	Rec/Stor	e/Packaging Supplier	Other
Root				Description of work order update	Initial	Act	ion	Sign &		
Cause	Date	Step	Qty	or Non-conformance	Chief Eng	Descr	iption	Date	Verification	QC Inspector
Doc/Data										
Equip/Tooling	1.									
Operator										
Material	!;				ļ					
Setup	1									
Other				†						
Process										
Supplier						1				

Landing Ge	ear	General	_				
В	ending	Bend	Grain		Ovalized	P	ressure/Forced
	Centre Not Concentric to O/S	BOM/Route	Hardware		Over/Under tolerance	Т	emperature/Cure
	racks	Broken/Damaged	Inspection Incomplete		Part Incorrect	$\square$ v	Veld
Cı	crushed/Crimped.	Burrs	Instructions Incomplete/Unclear		Part Lost/Missing	$\prod V$	Wrong Stock Pulled
Cı	cuffs '	Contamination	Maintenance		Part Moved		
Пн	leat Treat	Countersink	Mislabeled	Г	Positioned Wrong		
In	nspection Strip in Tube	Cut Too Short	Misread		Power Loss/Surge		Other
Ri	lipples in Bend	Drill Holes	Offset		•		
	orque Waves in Extrusion	Drawing	Out of Calibration				
Tι	urning Sequence	Finish	Out of Sequence				
N	Vave/Twist in Tube	Folio	Outside Dimensions				

**FAULT CATEGORY** 

Training Unapproved

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Quality Control

Page 2

November-07-12 8:09:03 AM Item ID: D350-567-115 Accept \*N900040100\* Setup Start **Revision ID:** Item Name: Interior Floor Window 06/11/2012 Start Qty: 4.00 **Start Date: Cust Item ID:** Required Date: 04/12/2012 Req'd Qty: 4.00 **Customer:** Reference: Run Process Plan: Date: Approvals: Tooling: Date: Stop SPC (Y/N): Date: Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Insp. Accept Reject Reject **Work Center ID** Description Number Stamp **Run Hours** Code Qty Qty 130 0.00 Packaging \*130\* Packaging 0.00 Memo Packaging Identify and pack for shipping as per PPP D350-567-115 Location: PPP Rev: 140 QC21- Final Inspection - Work Order Release 0.00 \*140\* QC 0.00 Memo

MC 12-11-14

T		DQA:	Date:
ICR: Yes / No	WORK ORDER NON-CONFORMANCE / UPDATE		•

		1:									QA Closed:	Date:	(1)
Work Orde	r:	1	_			DISPOSITION		AGAINST DEPARTMENT/PROCESS					
Part N	Part No. Scrap Use-as-is		Th	Machining Small Fab		Crosstube Small Fab Finishing	Water Jet Prod. Eng. Coor. Rec/Store/Packaging		Engineering Quality Other				
NCR N	lo	i i				Work Order Update			Large Fab	Composite		Supplier	
Root		i			Descri	ption of work order update	Initi	al	Acti	on	Sign &		
Cause		Date	Step	Qty	(	or Non-conformance	Chief	Eng	Descri	ption	Date	Verification	QC Inspector
Doc/Data Equip/Tooling Operator Material			,									,	
Setup , Other Process	e	- t,	,	•	•		, .*		¥				
Supplier Training Unapproved		1	٠						,				240
						F.A.	AULT C	ATEC	GORY				
Landin	ıg Ge	ear				General							_
	$\exists$	Bending Centre No	ot Concer	ntric to (	o/s	Bend BOM/Route	$\vdash$	rdwa			Ovalized Over/Under	<del></del>	Pressure/Forced Temperature/Cure
		Cracks			<u> </u>	Broken/Damaged	<u> </u>	-	on Incomplete		Part Incorred		Weld
	_	Crushed/C Cuffs	Crimped.		-	Burrs Contamination	⊢		ions Incomplete/U nance	Inclear	Part Lost/Mi Part Moved	ssing	Wrong Stock Pulled
	F	leat Trea	ıt			Countersink	Mis	slabe	led		Positioned V	Vrong	
ſ	٦,	nspection	h Strip in	Tube		Cut Too Short	Mis	sread			Power Loss/	Surge	Other
ľ	T F	Ripples in	Bend			Drill Holes	Off	set		<b>1</b>	3.00		
Ţ	7	orque W	aves in E	xtrusio	,	Drawing	Ou	t of C	Calibration				
	_	urning S				Finish	Ou	t of S	equence				
	$\neg$	Vave/Tw	ist in Tub	e		Folio	Ou	tside	Dimensions				

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November-07-12 8:09:07 AM

• Work Order ID: 92764

\*92764\*

Parent Item:

D350-567-115

\*D350-567-115\*

Parent Item Name: Interior Floor Window

**Start Date:** 06/11/2012

**Required Date:** 04/12/2012

Page 1

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP Rev:A New Issue 04-08-24 JLM

CHG#2 ECN 1055 07-11-21 DD verified by:EC IPP Rev:B

IPP Rev:C 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN526C632R12 *AN526C6	ĝ∕32R12⁴	Purchased	No			110	Each	169.0000	**	<del>36</del> 27,		1	E
				Location	!	Loc C	<u>Oty</u>	Loc Code					- 1

				Locatio	<u>n</u>	<u>L</u>	oc Qty	Loc Code	
		Α.		ST345			168		
					122814		68		
					123522		100		
	**			ST347			1		
					119225		1		
D2463		Manufactured	No			110	f	741.2921	4.41
*D2/63*								4	*

Location	Loc Qty	Loc Code
ST403	741.29207	
72232	15.38	
79478	0.43737	
83542	225.4747	
90297	500	

83540
<del>9                                    </del>

		(كىنى
	$A^{\vee}$	Sizhilis
(102463-0530 AS PER DWG) C	UT TO 53.00"	0.
293-1	λ.	1

Manufactured

110 Each 13.0000 \*\*

(12/11/	//8

*D3793-1	*
Doubler *	

Location	Loc Qty	Loc Code
ST211	13	
86851	1	
89278	12	

											DQA:	Date:	•
NCR:	/es	/ No				WORK ORDER NON-	COI	VFORI	MANCE / UP	DATE			
		1									QA Closed:	Date:	
Nork Orde	er:	T				DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
	-	i				Rework	]		Skid-tube	Crosstube		Water Jet	Engineering
Part N	lo.	i				Scrap		ſ	Machining	Small Fab	-1	d. Eng. Coor.	Quality
36.5		1				Use-as-is	_		noforming	Finishing	Rec/Stor	re/Packaging	Other
NCR N	10.					Work Order Update	_		Large Fab	Composite	J	Supplier	
Root				I	Descrir	otion of work order update	T	Initial	Ac	tion	Sign &	<u> </u>	
Cause		Date	Step	Qty		r Non-conformance	- 1	nief Eng		ription	Date	Verification	QC Inspector
oc/Data	寸	· · · · · · · · · · · · · · · · · · ·						- 0					
# quip/Tooling		-i-											
perator		.1.											
1aterial													
etup								:					
ther	_	'											
rocess	$\dashv$	i						ė.					
upplier	$\dashv$	1											
raining napproved													
парріотса	1		L	<u> </u>	*		FAUL	T CATE	GORY			<u> </u>	
Landi	ng G	iear .				General					<del>- ··</del>		
		Bending				Bend		Grain			Ovalized		Pressure/Forced
		Centre No	ot Concer	ntric to O/S		BOM/Route		Hardwa	re		Over/Under	tolerance	Temperature/Cure
		Cracks '				Broken/Damaged		Inspecti	on Incomplete		Part Incorre	ct	Weld
		Crushed/0	Crimped,			Burrs		4	ions Incomplete/	'Unclear	Part Lost/M	issing	Wrong Stock Pulled
		Cuffs				Contamination		Mainte			Part Moved		
		Heat Trea				Countersink	_	Mislabe		<u></u>	Positioned V	_	٦ -
	$\dashv$	Inspection		Tube		Cut Too Short	<u> </u>	Misread	1		Power Loss/	'Surge	Other
		Ripples in				Drill Holes	-	Offset					
		Torque W	1			Drawing	$\vdash$	1	Calibration		<del></del>		
		Turning S	equence			Finich	1	1Out of 9	Seguence				

Outside Dimensions

Wave/Twist in Tube

Folio

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

November-07-12 8:09:07 AM

Work Order ID: 92764

\*92764\*

Parent Item:

D350-567-115

Parent Item Name: Interior Floor Window

\*D350-567-115\*

Start Date: 06/11/2012

Required Date: 04/12/2012

Start Qty: 4.00

Required Qty: 4.00

D3294-1

Manufactured

110 Each

13.0000

\*\*

D3295-041

Manufactured

Purchased

Location Loc Qty ST212 13 64793 1 86698 2 89139 10 110 Each

14.0000

Loc Code

\*\*





Manufactured

Location Loc Qty ST212 14 88486 2 12 110 Each

13.0000

\*\*

\*\*

Loc Code



No

Location Loc Qty ST218 13 3 10 110 Each

Loc Code



Location Loc Qty 334 1370 1370 ST319 229 118405 103 120142 126

Loc Code

1,599.000

Rivet, Universal Head

		i										DQA:	Dat	e: _	
NCR: Y	'es	/ No					WORK ORDER NON-O	100	VFOR	MANCE / UPI	DATE				•
		i										QA Closed:	Dat	e:	
Work Orde	er:	1					DISPOSITION				AGAINST DI	PARTMENT	/PROCESS		Ì
Part N	_	l .					Rework Scrap Use-as-is		1	Skid-tube Machining noforming	Crosstube Small Fab Finishing	-	Water Jet d. Eng. Coor. re/Packaging		Engineering Quality Other
NCR No.						Work Order Update	]		Large Fab	Composite	]	Supplier			
Root		1			Desc	rip	tion of work order update		nitial	Act	ion	Sign &			
Cause		Date	Step	Qty		0	r Non-conformance	Ch	ief Eng	Descr	ription	Date	Verification		QC Inspector
oc/Data		1													
quip/Tooling															
perator		1								30					
/laterial	$\Box$														
etup		1													
Other	Ц	100											]	- 1	
rocess		+													
upplier		*						1							
raining	$\sqcup$	1													
inapproved										<i>'</i>				1	0
		1					F	AUL	T CATE	GORY					
Landir	_				_	_	General	_	1		_	7		_	
	_	Bending					Bend	$\vdash$	Grain			Ovalized			Pressure/Forced
	(°	Centre No	t Concer	ntric to	o/s		BOM/Route		Hardwa	re		Over/Under	tolerance	$\neg$	Temperature/Cure
	Щ°	Cracks !			- 1		Broken/Damaged		4	ion Incomplete		Part Incorre	ct		Weld
	_	Crushed/0	Crimped.		Ĺ	_	Burrs		Instruct	ions Incomplete/U	Unclear	Part Lost/M	issing		Wrong Stock Pulled
	_ (	Cuffs					Contamination		Mainte	enance		Part Moved			
	'	Heat Trea	t		L		Countersink		Mislabe	eled		Positioned V	<b>V</b> rong		
		nspection	Strip in	Tube			Cut Too Short		Misread	i		Power Loss/	'Surge		Other

Offset

Out of Calibration
Out of Sequence

Outside Dimensions

Ripples in Bend

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drill Holes

Drawing

Finish Folio

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November-07-12 8:09:08 AM

Work Order ID: 92764

Parent Item:

D350-567-115

Parent Item Name: Interior Floor Window

Purchased

Purchased

No

No

ST336

123525

\*92764\* \*D350-567-115\*

**Start Date:** 06/11/2012

**Required Date:** 04/12/2012

Start Qty: 4.00

Required Qty: 4.00

MS20470AD4-6

MS20470AD4-7

\*M\$20470AD4-6\*
Rivet, Universal Head

<b>Location</b>	Loc Qty	Loc Code		
336	1039			
122452	1039		122452	
ST319	317		,	
117395	16		1	
118927	143			
119109	12			
120142	81			
121524	65			
ST336	3000			
123021	3000	~		
	110 Each	6,151.000	1 6046	1
		**	·	////

4,356.000

\*MSP0470AD4-7\*

River, Universal Head

Location Loc Qty Loc Code 336 710 122452 710 ST139 124 121415 124 ST319 52 120769 52 ST320 265 116081 117 118614 148

5000

5000

110

Each

NCR:	Yes	/	No

# WORK ORDER NON-CONFORMANCE / UPDATE

DQA:	Date:	•
		,

				<u> </u>					QA Closed:	Date	
Work Order:					DISPOSITION			AGAINST DE	PARTMENT	/PROCESS	-
Part No.					Rework Scrap Use-as-is	crap Machining Smal				Water Jet d. Eng. Coor. re/Packaging	Engineering ' Quality Other
NCR No.					Work Order Update		Large Fab	Composite		Supplier	
Root				Descri	ption of work order update	Initia	A	ction	Sign &		
Cause	Date	Step	Qty	(	or Non-conformance	Chief E	Eng Description		Date	Verification	QC Inspector
Doc/Data Equip/Tooling	'										
Operator											
Material											
Setup											
Other	] !										
Process						1					
Supplier						}					
Training*.											
Unapproved											
					F	AULT CA	TEGORY				
Landing (	Gear				General				7	_	
÷	Bending				Bend	Gra			Ovalized	_	Pressure/Forced
	Centre No	ot Conce	ntric to	o/s	BOM/Route	$\vdash$	ware		Over/Under	-	Temperature/Cure
	Cracks				Broken/Damaged	<b>—</b>	ection Incomplete		Part Incorre	<u> </u>	Weld
	Crushed/	Crimped.			Burrs	$\vdash$	uctions Incomplete	/Unclear	Part Lost/M		Wrong Stock Pulled
	Cuffs				Contamination	$\vdash$	ntenance		Part Moved		
	Heat Trea	at			Countersink	Misl	abeled		Positioned \	Wrong _	
	Inspectio	n Strip in	Tube	L	Cut Too Short	Misi	ead		Power Loss,	'Surge	Other
	Ripples in	Bend			Drill Holes	Offs	et				
	Torque W			n [_	Drawing	Out	of Calibration				
	Turning S	equence			Finish	Out	of Sequence				
	Wave/Tw	ist in Tul	e		Folio	Out	ide Dimensions				

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November-07-12 8:09:08 AM

Work Order ID: 92764

Parent Item:

D350-567-115

Parent Item Name: Interior Floor Window

\*92764\*

No

No

\*D350-567-115\*

**Start Date:** 06/11/2012

**Required Date:** 04/12/2012

Required Qty: 4.00

Start Qty: 4.003 366.0000

\*\*

MS21042L06

Purchased

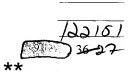
Purchased

\$1149DN632.J\*

Location	<u>n</u>	Lo	c Qty
315			272
	122441		272
ST317			94
	122151		94
		110	Each

112.0000

Loc Code



<b>Location</b>	Loc Qty	Loc Code
298	98	
122441	98	
ST298	14	
118428	14	

110

Each

1		DQA:	Date:	•
NCR: Yes / No	WORK ORDER NON-CONFORMANCE / UPDATE			•

	1						4		QA Closed:	Date:	
Work Orde	er:				DISPOSITION			AGAINST DE	PARTMENT	/PROCESS	é,
Part N	lo.			· · · · · · · · · · · · · · · · · · ·	Rework Scrap Use-as-is Work Order Update	The	Skid-tube  Machining rmoforming  Large Fab	Crosstube Small Fab Finishing Composite		Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
									<del>,                                     </del>		
Root					ption of work order update	Initial		ction	Sign &		
Cause	Date	Step	Qty		or Non-conformance	Chief En	g Desc	cription	Date	Verification	QC Inspector
Doc/Data											
Equip/Tooling									'		
Operator	_										)
Material						10					
Setup											
Other	1										
Process											
Supplier	i										
Training	40										
Unapproved			L	141		1					
						AULT CAT	EGORY				
Landir	ng Gear			_	General	Grain			Ovalized		Pressure/Forced
	Bending			a /a	Bend BONA (Barras	<b>⊢</b>			4		-i ' I
	Centre No	ot Concei	ntric to	U/S  -	BOM/Route	Hard			Over/Under		Temperature/Cure Weld
ļ	Cracks	C		<u> </u>	Broken/Damaged		ction Incomplete	// / / / / / / / / / / / / / / / / / / /	Part Incorre	<b>—</b>	Wrong Stock Pulled
ŀ	Crushed/	Crimpea.		-	Burrs	$\vdash$	ictions Incomplete,	Onclear	1	issing	Twicoug Stock Fulled
	Cuffs				Contamination	$\vdash$	tenance	-	Part Moved Positioned V	A.	
	Heat Trea		T l	_	Countersink	<b>—</b>	beled		4	_	Other
ŀ	Inspection Ripples in	•	eauı	<u> </u>	Cut Too Short Drill Holes	Misre Offse			Power Loss/	ourge	Tottlei
	Torque W		vtrucio	<u> </u>	Drawing	<b>—</b>	t f Calibration				
	Turning S				Finish	<u> </u>	f Sequence				
	Wave/Ţw			-	Folio	<b>⊢</b>	de Dimensions				
	[ wave/ iw	ist iii tüt	JE		Trono	I Joursi	de Diffielisions				

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#### DART AEROSPACE LTD.

# REFERENCE ONLY

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#### **PARTS LIST** 5.0



Qty	Qty	Qty	Qty	Qty	Qty		
-015	-017	-025	-027	-111	-117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	Х					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		Х				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			Х			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				Х		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					Х	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
						D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
1	1 -	1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
<b></b>		<u>'</u>	<u>'</u>	1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1	<del></del>	1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT
,							(SLIDING DOOR COMPATABLE)

Qty	
D350-567-013   REPLACEMENT WINDOW KIT (SMALL)	
X	
X	
X	E)
X   D350-567-031   INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)	_/
SLIDING DOOR COMPATABLE    1	
1	
1	
1 D3290-041 REPLACEMENT WINDOW ASSEMBLY, EXTRA  1 D2126-0600 SEAL  1 D2463-0750 NEOPRENE SEAL  9 12 2600-6 % TURN FASTENER  9 12 2600-LW WASHER  9 12 212-12 RECEPTACLE  22 21 AN526C832R9 SCREW (OR AN526C832-9, OR MS51957-126)  44 42 ASSEMBLY EXTRA  MS20426AD3-5 RIVET  2 SQ. 2 SQ. 2 SQ. WASHER  1 D3210-1 DOUBLER  1 D3211-1 BRACKET  1 D3293-1 DOURLER  1 D3294-1 /BRACKET  1 D3295-041 JFLOOR WINDOW	
1 D2126-0600 SEAL 1 D2463-0750 NEOPRENE SEAL 9 12 2600-6 ¼ TURN FASTENER 9 12 2600-LW WASHER 9 12 212-12 RECEPTACLE 22 21 AN526C832R9 SCREW (OR AN526C832-9, OR MS51957-126) 44 42 AN960JD8 WASHER 22 21 MS21042L08 NUT (OR MS21042-08) 18 24 MS20426AD3-5 RIVET 2 SQ. 2 SQ. 2 SQ. YD YD 1 D2463-0450 NEOPRENE SEAL 1 D3210-1 DOUBLER 1 D3211-1 BRACKET 1 D3212-1 FLOOR WINDOW 1 D3293-1 DOUBLER 1 D3294-1 /BRACKET 1 D3295-041 ,FLOOR WINDOW	
1	A LARGE
1	
1	
9 12 2600-6	
9 12 2600-LW WASHER 9 12 212-12 RECEPTACLE 22 21 AN526C832R9 SCREW (OR AN526C832-9,OR MS51957-126) 44 42 AN960JD8 WASHER 22 21 MS21042L08 NUT (OR MS21042-08) 18 24 MS20426AD3-5 RIVET 2 SQ. 2 SQ. 2 SQ. YD N/A 9.70z 7781 'S' GLASS UNIVERSAL WEAVE  1 D3210-1 DOUBLER 1 D3211-1 BRACKET 1 D3212-1 FLOOR WINDOW 1 D3293-1 DOUBLER 1 D3294-1 /BRACKET 1 D3295-041 FLOOR WINDOW	
9 12 212-12 RECEPTACLE 22 21 AN526C832R9 SCREW (OR AN526C832-9, OR MS51957-126) 44 42 AN960JD8 WASHER 22 21 MS21042L08 NUT (OR MS21042-08) 18 24 MS20426AD3-5 RIVET 2 SQ. 2 SQ. 2 SQ. N/A 9.70z 7781 'S' GLASS UNIVERSAL WEAVE YD YD YD  1 D2463-0450 NEOPRENE SEAL 1 D3210-1 DOUBLER 1 D3211-1 BRACKET 1 D3211-1 BRACKET 1 D3212-1 FLOOR WINDOW 1 D3213-041 DOOR ASSEMBLY 1 D3293-1 DOUBLER 1 D3294-1 /BRACKET	
22   21   AN\$26C832R9   SCREW (OR AN\$26C832-9,OR MS\$1957-126)     44	
A44   42   AN960JD8   WASHER	
22   21   MS21042L08   NUT (OR MS21042-08)     18	14.
18 24 MS20426AD3-5 RIVET  2 SQ. 2 SQ. 2 SQ. N/A 9.7oz 7781 'S' GLASS UNIVERSAL WEAVE  1 D2463-0450 NEOPRENE SEAL  1 D3210-1 DOUBLER  1 D3211-1 BRACKET  1 D3212-1 FLOOR WINDOW  1 D3213-041 DOOR ASSEMBLY  1 D3293-1 DOUBLER  1 D3294-1 /BRACKET  1 D3295-041 FLOOR WINDOW	
2 SQ. 2 SQ. YD	
YD   YD   YD	
1 D2463-0450 NEOPRENE SEAL 1 D3210-1 DOUBLER 1 D3211-1 BRACKET 1 D3212-1 FLOOR WINDOW 1 D3213-041 DOOR ASSEMBLY 1 D3293-1 DOUBLER 1 D3294-1 BRACKET 1 D3295-041 FLOOR WINDOW	
1 D3210-1 DOUBLER 1 D3211-1 BRACKET 1 D3212-1 FLOOR WINDOW 1 D3213-041 DOOR ASSEMBLY 1 D3293-1 DOUBLER 1 D3294-1 BRACKET 1 D3295-041 FLOOR WINDOW	
1 D3211-1 BRACKET 1 D3212-1 FLOOR WINDOW 1 D3213-041 DOOR ASSEMBLY 1 D3293-1 DOUBLER 1 D3294-1 /BRACKET 1 D3295-041 ,FLOOR WINDOW	
1 D3212-1 FLOOR WINDOW 1 D3213-041 DOOR ASSEMBLY 1 D3293-1 DOUBLER 1 D3294-1 BRACKET 1 D3295-041 FLOOR WINDOW	
1 D3213-041 DOOR ASSEMBLY	
DOUBLER  D3293-1 DOUBLER  D3294-1 BRACKET  D3295-041 FLOOR WINDOW	
1 D3294-1 /BRACKET 1 D3295-041 ,FLOOR WINDOW	
1 D3295-041 ,FLOOR WINDOW	
DOOOC CAT TOO ON A COFFARDI V	
D3296-041 DOOR ASSEMBLY	
/ 1 D2463-0530 → □NEOPRENE SEAL	
9 8 AN526C632R12 SCREW (OR AN526C632-12, OR MS51957-32)	)
_9——8 AN960JD6 _/WASHER	
9 8 MS21042L06 NUT (OR MS21042-06)	
2 40 MS20470AD4-5 RIVET>	,
1115 90 MS20470AD4-6 RIVET	
/15 20MS20470AD4-7 RIVET	

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